

HRM Corp.

TITLE TECHNICAL DATA SHEET for WASHED PET FLAKE(CLEAR)

Characteristics	Unit	Specification	Test method
Contamination due to labels and other visible contaminants	mg/kg	≤200	ISO 12418-2
Contamination due to poly-olefins and including adhesive	mg/kg	≤ 4,000	ISO 12418-2
Contamination due to poly(vinyl chloride)	mg/kg	≤ 100	ISO 12418-2
Water content	%	≤ 1	Gravimetric Analysis
Bulk density	kg/m ³	280~350	ISO 12418-2
Residual alkalinity	pH	within Δ0.6	ISO 12418-2

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