



Reality Trade

# Test Report

Date

29.01.2024

Batch no. : 48

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## 1. Sample

1.1 Sample

1.2. Color: Black

1.3. Material: Polypropylene

## 2. Documentation of test result

a. Determination of melt mass-flow rate / melt volume-flow rate (MFR / MVR), according to EN ISO 1133

*Tester:* Melt Indexer INSTRON CEAST MF 20  
Analytical balance Mettler Toledo ML204T/00

*Sample preparation:* Samples were pre-dried

| Sample    | MFR (190 °C/ 2.16 kg)<br>[g/10 min] | MVR (190 °C/ 2.16 kg)<br>[cm <sup>3</sup> / 10min] |
|-----------|-------------------------------------|--|
| PP- black | 10-15                               | 6.699  |

b. Determination of density, according to EN ISO 1183 – method A

*Tester:* Analytical balance Mettler Toledo ML204T/00 with density kit

*Testing fluid:* Ethanol, 99.9 %

| Sample   | Density [g/cm <sup>3</sup> ] |
|----------|------------------------------|
| PP-black | 0.945 ±0,015                 |

**Note:** Presence of cavities in the sample!

c. Determination of bulk density, according to EN 15344

*Tester:* Apparatus for determination of bulk density with 2000ml measuring beaker

| Sample   | Pm [g / ml] |
|----------|-------------|
| PP-black | 0.52        |

d. Material analysis by DSC, according to ISO 11357



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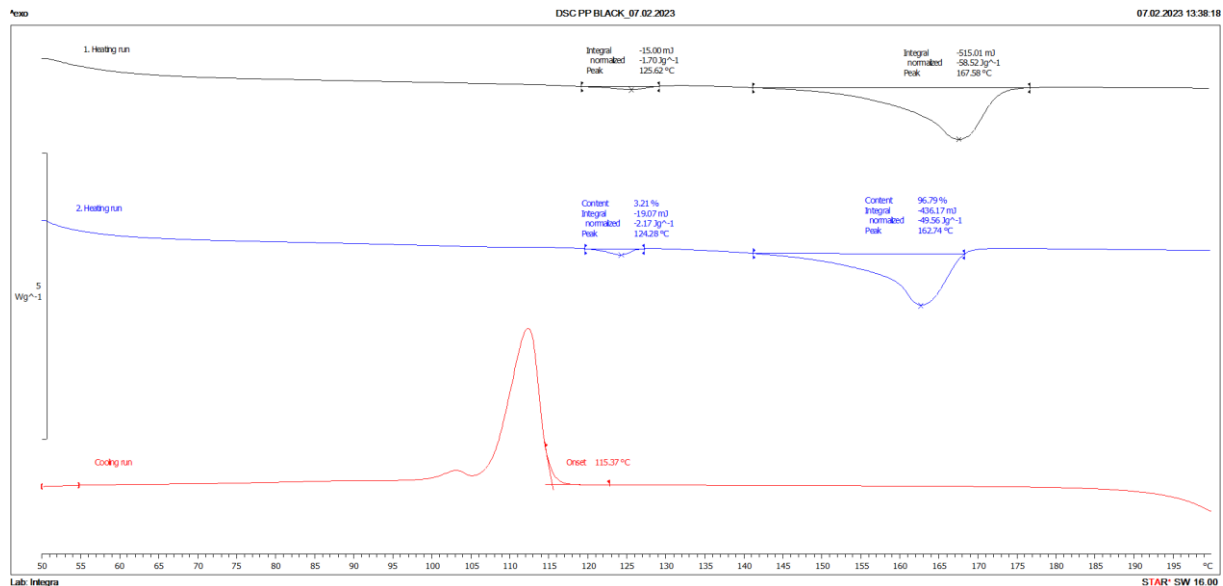
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Tester: Mettler Toledo DSC 3+  
Analytical balance Mettler Toledo ML204T/00

Parameters: Heating run: 50 °C up to 200 °C, heating rate 10K/min  
Cooling run: 200 °C down to 50 °C, Cooling rate 10K/min  
Heating run: 50 °C up to 200 °C, heating rate 10K/min  
Gas: Nitrogen 50ml/min

Sample pan: 40 µl Al  
Sample preparation: 8.8 mg granule were used



DSC Analysis

| Sample – PP Black |                                       |  |
|-------------------|---------------------------------------|--|
| Polymer           | Peak temp. in the first heat run [°C] | Peak temp. in the second heat run [°C] |
| PE                | 125.62                                | 124.28                                 |
| PP                | 167.58                                | 162.74                                 |

| Polymer | Content [%]  |
|---------|--------------|
| PP      | Aprox. 96-97 |
| PE      | Aprox. 3-4   |

e. Material analysis by TGA

Tester: Mettler Toledo TGA 2



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Parameters:

Heating run: 40 °C up to 650 °C, heating rate 30K/min

Gas: Nitrogen 50ml/min

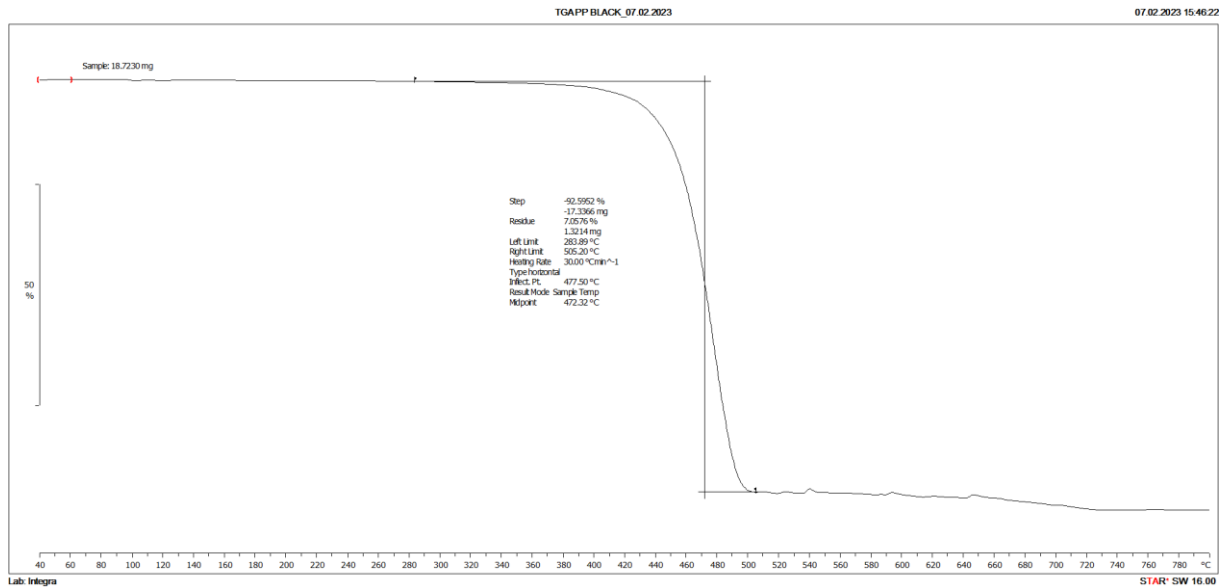
Heating run: 650 °C up to 800 °C, heating rate 30K/min

Gas: Air 50ml/min

Sample pan: 70 µl Alu Oxide

Sample preparation:

18.7230 mg granules were used



## Sample – PP Black

|     |           |
|-----|-----------|
| Ash | 5.0576 %  |
|     | 1.3214 mg |

